

### ABSTRACT

The saw blade (1) includes an elongated body (2) having a longitudinal edge and defining a plane of main extension (6). A plurality of protrusions (4) each is located in the region of the longitudinal edge and each includes a seat (12). A plurality of form bodies (5) each is made of hard cutting material, has a cross section (15) and is connected to one of the seats (12). Each cross section (15) of the form bodies (5) in the plane of main extension (6) at a side facing the respective seat (5) is limited by a line (16) in the form of a circular arc, and at a side facing away from the respective seat (5) it is limited by a front line (17) of a surface (18). The line (16) in the form of a circular arc and the front line (17) enclose a wedge angle (22) which is less than approximately 90 degrees, and they are designed and arranged to form a free angle (23). A plurality of cutting portions (10) each extends approximately transverse with respect to the plane of main extension (6). A plurality of teeth (3) each is formed by one of the protrusions (4) and the respective form body (5). A method serves to manufacture the saw blade (1).